103030X - ARROW

4-XTREME multi-pocket trousers

velilla

Product technical data sheet



00 46

10 61

42 83

S - 3XL

ECO design

UPF 50+

4-XTREME

High-performance and highly durable trousers. Maximum comfort thanks to the four-way stretch of its 100% EME fabric, excellent breathability, and full sun protection. Contemporary look with a slim fit cut.

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4-XTREME multi-pocket trousers





S · M · L · XL · 2XL · 3XL

Colours



00 **10** **42** **46** **61** **83**

00 Black / **10** Petrol Blue / **42** Dark Grey / **46** Sand Beige / **61** Navy Blue / **83** Lead Green

- High-performance elastic trousers
- Front zip and personalised button closure



- Ergonomic elastic



- Reinforced knee seams



- Triple safety seam



- Slim fit
- Wide belt loops



- Ergonomic rear loop and back yoke for better fit, aesthetics, and structural reinforcement



- Extendable bottom 5 cm



POCKETS:

- **Eight pockets:**

3 Front: 2 French pockets and 1 security pocket, with inverted zip on the right side

3 Side: one pocket on the left leg with gusset, flap, velcro and pullers, 2 pockets on the right leg with a multi-function front pocket, and a rear tool pocket

2 Back: patch pockets with flap, velcro and pullers



2 types of highly functional and easily accessible pockets



Extra security pocket with inverted zipper



Large capacity side pocket with velcro closure



2 back pockets

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Fabric

Twill. 100% elastomultiester (EME) 280 gsm

WEIGHT 280 grm



EME fabric is a stretch material made from a bicomponent polyester fiber, whose interlacing allows multidirectional stretch and recovery, preventing wrinkles or creases.

Fabrics with elastomultiester are characterized by:

- No wrinkling
- High tear resistance
- Preventing deformations
- Recovering their original shape

Tapes developed by Velilla Group

4-XTREME

4 Way Stretch

Fabric with multidirectional stretch

Memory shape

Recovers its shape after use

Breathable

Evacuates water vapor ensuring efficient thermal regulation

Ultra durable

High durability and tear resistance

Wrinkle free

Wrinkle-free fabric

Ultimate comfort

Maximum comfort and softness thanks to the fabric's construction and features

UPF 50+ Protection

Level of protection against ultraviolet rays UPF 50+. Maximum achievable level, blocking over 98% of UVA and UVB rays.

Washing instructions

Max temp. 40ºC
Do not bleach
Iron max. 110ºC
Do not dry clean
Do not use the dryer

Recommended printing techniques

Embroidery | Transfer | Screen printing

RET Values

RET 3,3

RET: measures the breathability of the fabric; the lower the RET value, the higher the garment's breathability.

Pilling Values

4-5

Pilling: measures the fabric's resistance to abrasion on a scale from 1 to 5. The higher the value, the greater the resistance.

UPF Protection Values

UPF 50+

UPF: Level of protection against ultraviolet rays UPF 50+. Maximum achievable level, blocking over 98% of UVA and UVB rays.

● ● ● Excellent ● ● ◐ Very good ● ● ○ Good ● ◐ ○ Average ● ○ ○ Low ◐ ○ ○ Very low

Certifications

ECO design

Garment designed under the Velilla Group **Ecodesign management system ISO 14006.**

AENOR ECODESIGN ISO 14006

Certified by AENOR
ISO 14006
ED-0002/2024

ISO 14001

Management system that allows the company to control its environmental aspects.

AENOR ENVIRONMENTAL MANAGEMENT ISO 14001

Certified by AENOR
ISO 14001
GA-2023/0227

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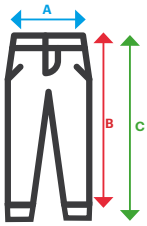
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Sizes

S / M / L / XL / 2XL / 3XL

Sizes	Waistband stretched halfway	Regular length	Extended length
S	41,5	106,1	111,1
M	45,5	107,5	112,5
L	49,5	108,9	113,9
XL	53,5	110,4	115,4
2XL	57,5	111,8	116,8
3XL	61,5	113,3	118,3

Dimensions in cm



- **A:** Waistband stretched halfway
- **B:** Regular length
- **C:** Extended length

Logistics

SIZE	WEIGHT (g)	BOX HEIGHT (cm)	BOX WIDTH (cm)	BOX LENGTH (cm)	BOX VOLUME (m^3)	TOTAL BOX WEIGHT (g)	UNITS PER BOX	CUSTOMS CODE	COUNTRY OF ORIGIN
S	196	240	340	600	49	4.920	20	6205200000	Bangladesh
M	260	240	340	600	49	6.200	20	6205200000	Bangladesh
L	273	240	340	600	49	6.460	20	6205200000	Bangladesh
XL	286	240	340	600	49	6.720	20	6205200000	Bangladesh
2XL	301	240	340	600	49	7.020	20	6205200000	Bangladesh
3XL	315	240	340	600	49	7.300	20	6205200000	Bangladesh

Approximate data



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